

Properties	Test Method	Test Condition	Unit	Typical Values
Physical				
Density	ISO1183	23	g/cm ³	1.15
Mold Shrinkage	ISO 294	23	%	1.0-1.3
Mechanical				
Tensile Strength	ISO527	50mm/min	MPa	24
Flexural Modulus	ISO178	2mm/min	MPa	2100
Notched Izod Impact Strength	ISO180	23	kJ/m ²	5.7
Thermal				
Heat deflection temperature	ISO75	0.45MPa		105